

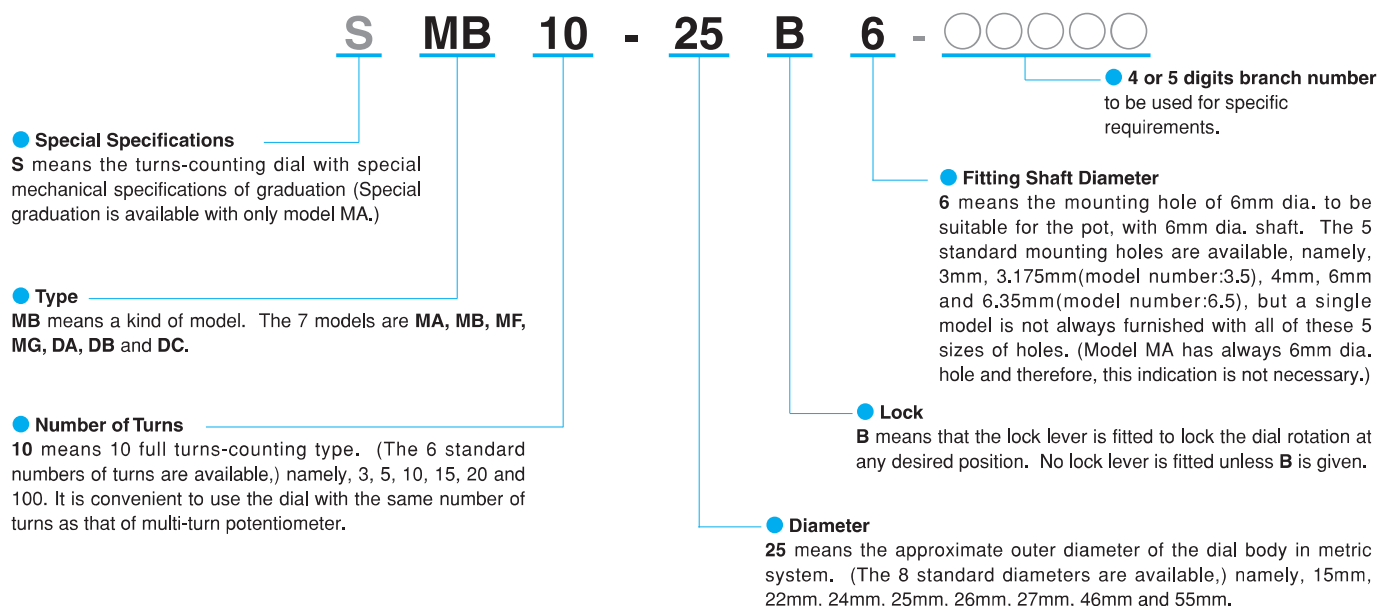
URNS-COUNTING DIAL

(for use with Helicalohm Pots. and Multi-turn Pots.)

SAKAE Turns-counting Dials are designed for use with Helicalohm Potentiometers and multi-turn potentiometers and have an elegant appearance and rigid construction offering an easy reading, smooth rotation and accurate counting. There are a plenty of models: **MA, MB, MF, MG** in analog type and **DA, DB, DC** in digital type. In particular, **MF** and **DB** dials have a unique internal mechanism with a

special flexible coupling incorporated, which we developed (several patents obtained and designs registered) and adopted first of all in the world to solve the traditional troubles such as irregular rotation and uneven torque resulting from inaccurate mounting of the potentiometer on dial.

THE NOMENCLATURE OF SAKAE TURNS-COUNTING DIAL



SELECTION GUIDE

Kind of Reading	Type	Diameter (mm)	Model No.	Features
Analog	MA	φ 55	MA-55	You can read the number of turns-counting precisely in outer graduations which rotate continuously relating to the shaft rotation without any intervals. Special graduations are available in this series.
	MB	φ 26	MB-25	Popular sized dials with rigid construction for general use.
	MF	15×18.5 φ 22, φ 46	MF-15, MF-22, MF-46	Most advanced dials in the world. Even the unskilled can easily mount it with the potentiometer on the panel because this dial has a special flexible coupling inside, of which device is patented. (U.S.A. PAT. No. 4197765)
		15×18.5	MF-15D	Popular low-cost item without flexible coupling.
	MG	φ 22	MG-22	This low-cost popular type dial can be mounted on every kind of pots. and 2 kinds of lock mechanism are available.
Digital	DA	φ 24	DA-24	Smallest digital dial with easiness to operate. 3 digits of figures give you precise indication of number of turns-counting of the pot. mounted.
	DB	26×44	DB-26	Rectangular digital dial with flexible coupling incorporated as in MF dial.
		26×44	DB-26D	Popular low-cost item without flexible coupling.
	DC	φ 27×31.5	DC10-27	Low-cost round-shaped digital dial.
		φ 30.5×31.5	DC10-27F	Same as above, but recessed mounting type.

MODEL MA

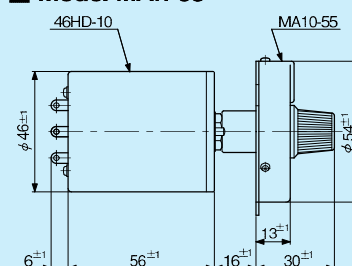
● Analog-Readout ● RoHS Compliant



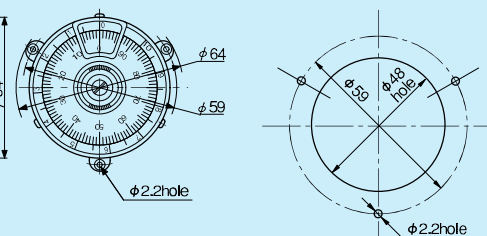
Model MA10-55

Standard Dimensions

Model MAn-55



Panel Arrangements



General Specifications

Model No	Number of Turns-Counting	Matching Shaft Dia. (mm)		Combinable Helicalohm Pot. (Matching shaft length of 18.5mm)	Lock Device	Operating Temperature Range	Mass (Approx. g)
		Standard	Special				
MAn-55	3, 5, 10	6	6.35	25HP 46HD	No	-55°C ~ +105°C	90

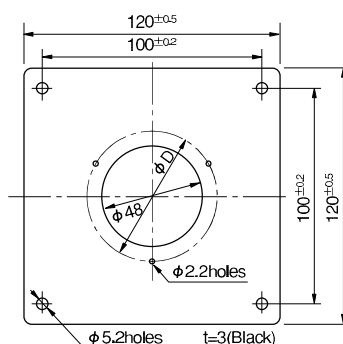
How to mount MA Series



Model **MA** Series counting dial has a special adaptor to mount on Helicalohm pot, and it requires a considerable skill or technique. If a dial is ordered together with our Helicalohm Potentiometer, these will be combined at **SAKAE** and will be supplied in one unit.

Standard Model Numbers

- Special graduations to your request.
- Acrylic resin cover fitted.
- Special mounting panel as shown on the right-hand drawing.

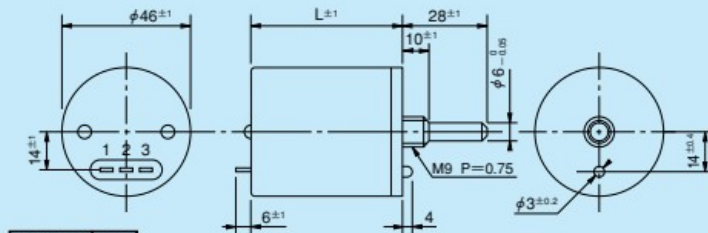


Model No.	D ± 0.1 (mm)
For MAn-55	59



Standard Dimensions

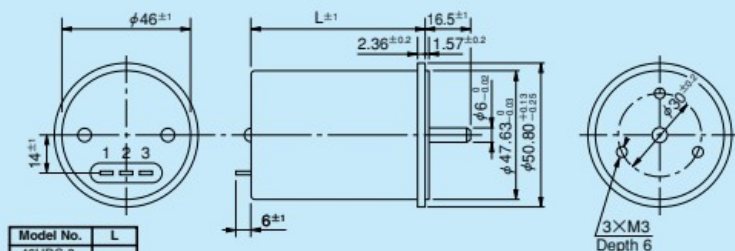
Bushingmount type



Model No.	L
46HD-3	38.5
46HD-5	56
46HD-10	75
46HD-15	94.5

Note: 1. 1 pc. each inner teeth washer and hex nut are attached.
2. Please process the mounting hole on the panel to be mounted with this potentiometer by the diameter of 9.0mm $+0.05$.

Servomount type



Model No.	L
46HDS-3	43.5
46HDS-5	61.5
46HDS-10	80
46HDS-15	100

Standard Model Nos.

Bushingmount type:

46HD-3	(3-turn)
46HD-5	(5-turn)
46HD-10	(10-turn)
46HD-15	(15-turn)
46HD-20	(20-turn)

Servomount type:

46HDS-3	(3-turn)
46HDS-5	(5-turn)
46HDS-10	(10-turn)
46HDS-15	(15-turn)
46HDS-20	(20-turn)

General Specifications

Standard Resistance Range:

10 Ω to 20k Ω (3-turn)
20 Ω to 50k Ω (5-turn)
50 Ω to 100k Ω (10,15-turn)
50 Ω to 200k Ω (20-turn)

Max. Practical Resistance Value:

50k Ω , 100k Ω (3-turn)
100k Ω (5-turn)
200k Ω (10,15-turn)
500k Ω (20-turn)

Total Resistance Tolerance:

Standard Class $\pm 3\%$ (H)
[$\pm 5\%$ (J) in case of within 1k Ω]
Precision Class $\pm 1\%$ (F)
[in the pot. with a single-wire resistive element, the precision class should read $\pm 2\%$ (G)]

Independent Linearity Tolerance:

	3, 5-turn	10, 15, 20-turn
Standard Class	$\pm 0.4\%$	$\pm 0.3\%$
Precision Class	$\pm 0.2\%$	$\pm 0.1\%$
(Within 5k Ω)	($\pm 0.25\%$)	($\pm 0.15\%$)

Power Rating:

2.0W (3-turn)
2.5W (5-turn)
5.0W (10-turn)
7.5W (15-turn)
10.0W (20-turn)(5W within 500 Ω)
Within 100 Ω E.N.R.

Noise:

Electrical Travel: $360^\circ \times n \pm 5^\circ$ (n: No. of turns)

Mechanical Travel: $360^\circ \times n \pm 10^\circ$ (n: No. of turns)

Insulation Resistance: Over 100M Ω at 1,000V.D.C.

Dielectric Strength: 1 minute at 1,000V.A.C.

Starting Torque: Within 20mN $\cdot$ m (200gf $\cdot$ cm) (Bushingmount type)
Within 10mN $\cdot$ m (100gf $\cdot$ cm) (Servomount type)

Stopper Strength: Approx. 0.9N $\cdot$ m (9kgf $\cdot$ cm)

Max. Working Voltage: 900V

Resist. Temperature

Coefficient of Wire: ± 20 p.p.m./ $^\circ$ C

Mass: Approx. 90g (3,5-turn)

Approx. 120g (10-turn)

Approx. 150g (15-turn)

Approx. 180g (20-turn)

Special Specifications Available

30-turn type (S46HD-30). Multi-ganged (Available up to 2 gangs), Limit-switches, Rear shaft(in case of bushingmount type, rear shaft with 6mm dia. and 28mm length together with the bushing of M9 $\times$ 10mm and in case of servomount type, rear shaft with 6mm dia. and 15mm length), Inch dimensional shaft dia. (ϕ 6.35mm), Bushing with inch dimensions, Simple sealed housing, Oil-filled type (OF46HD), Special machining on the shaft.

●Standard Resistance Values ■No. of Wire Turns ■Resistance Wire Used

Resist Value (Ω)	10	20	50	100	200	500	1k	2k	5k
46HD-3	556	690	950	1,190	1,515	2,080	2,550	—	—
46HD-5	※	925	1,275	1,640	2,080	2,860	3,450	—	—
46HD-10	※	※	2,000	2,500	3,180	4,350	5,400	6,850	—
46HD-15	※	※	2,530	3,220	4,160	5,710	7,410	9,510	—
46HD-20	※	※	3,030	3,920	5,120	7,140	9,300	11,900	14,100
Resist Wire Used	Cu-Ni System								

Resist Value (Ω)	2k	5k	10k	20k	50k	100k	200k	500k
46HD-3	2,330	3,225	4,080	5,130	6,890 *	8,330 *	—	—
46HD-5	3,230	4,170	5,720	7,410	11,000	12,500 *	—	—
46HD-10	—	6,660	8,550	10,850	14,900	18,850	24,390 *	—
46HD-15	—	8,800	11,300	14,500	20,000	25,600	32,250 *	—
46HD-20	—	—	13,150	16,950	23,250	30,790	38,200	55,550 *
Resist Wire Used	Ni-Cu System							

Note: Mark ※ shows the pot. with a single-wire resistive element, which gives an essentially infinite solution.

Note: Mark * shows values at special higher practical resistance.

S46HD Series with LIMIT-SWITCHES

Special 46HD Series Helicalohm potentiometer with incorporated Limit-Switch can automatically control the circuit. It can conveniently be used for minifying the instrument in which this model is employed.

The construction of the Limit-Switch is given in the within figure and its function limit, either upper or lower, or to either side, can be freely determined according to customer's requirement.

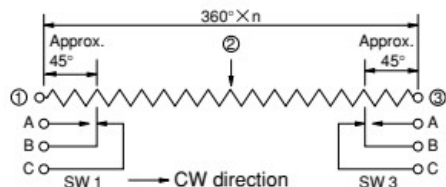
Its capacity is 5 A, 125V.A.C. (or 2.5A, 250V.A.C.)

This model is most recommended to all kinds of automatic control equipment.

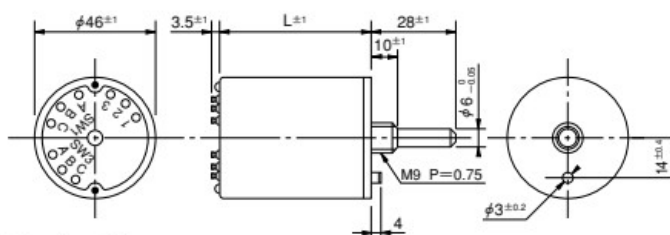
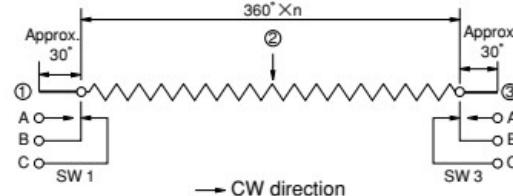
Note. Functioning position of Limit-Switch...

In case of this model being coupled to servo-motor, an over-rotation of the servo-motor due to its inertia, after the power source being OFF, may sometimes break the Helicalohm Pot. unless an adequate precaution is made. In order to avoid such failure, two kinds of the Helicalohm Potentiometer with limit-switch are offered: one is an inscription type (a) limit-switch having its function position slightly this side from the stopper of Helicalohm Pot. and the other is a circumscription type (b) for which a special overtravel is prepared in the Helicalohm Pot.

Inscription Type (a)



Circumscription Type (b)



N.B.: Unless otherwise specified, we will supply the circumscription type (b).

- Life expectancy of Limit-Switch is up to 50,000 operations.
- Outer dimensions of these special versions are the same as those of standard model 46HD Series except its body length which is longer than the latter by 28 mm.
- Electrical and mechanical specifications and mounting dimensions are also the same as those of standard model 46HD series.
- As for smaller multi-turn potentiometer with limit-switches, please see page 44.